

PARAMETER SHEET

CLIENT:
MACHINE MODEL: TF- OPTIMA

MACHINE SERIAL NUMBER: 331380205

PRODUCT 1
PRODUCT 2
PRODUCT 3
PRODUCT 4
PRODUCT CHARACTERISTICS

PRODUCT

MEAT

MEAT

POCKET MEASUREMENTS (mm)

154X240X80

154X110X80

POCKETS/CYCLE

2

4

BOTTOM FILM CHARACTERISTICS

WIDTH (mm)

380

380

THICKNESS (microns)

200-250

200-250

TYPE

PA/EVOH/PE

PA/EVOH/PE

UPPER FILM CHARACTERISTICS

WIDTH (mm)

375

375

THICKNESS (microns)

75-100

75-100

TYPE

PA/X/PE

PA/X/PE

TEMPERATURES

SEALING (°C)

130

FORMING/FORMING MALE (°C)

100

MINIMUM CONSOMPTIONS

SEALING (Amp.)

14.4

FORMING/FORMING MALE (Amp.)

17.1

TIMES

HEATING (Seg.)

2

FORMING (Seg.)

1

FORMING AIREATION (Seg.)

0.6

SEALING (Seg.)

2

SEALING AIREATION (Seg.)

0.5

CUTTING (Seg.)

1

AVANCE

LENGTH (mm)

260

CURVE S

0.1

SPEED (%)

100

MISCELLANEOUS

TOTAL CONSUMPTION (Amp)

30

30

TOTAL POWER (Kw)

17

17

TRIALS WITH HOT PRODUCT

NO

NO

TRIALS WITH CLIENTS FILM

NO

NO